

## Research Article

### A Prototype and Roadmap for Transition to IPv6 with Performance Evaluation

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**Abstract:** The migration from IPv4 to IPv6 can not be achieved in a brief period, thus both protocols co-exist at certain years. IETF Next Generation Transition Working Group (NGtrans) developed IPv4/IPv6 transition mechanisms. Since Iraq infrastructure, including universities, companies and institutions still use IPv4 protocol only. This research article tries to highlight, discuss a required transition roadmap and extend the local knowledge and practice on IPv6. Also, it introduces a prototype model using Packet tracer (network simulator) deployed for the design and implementation of IPv6 migration. Finally, it compares and evaluates the performance of IPv6, IPv4 and dual stack using OPNET based on QoS metrics such as throughput, delay and point to point utilization the key performance metrics for network with address allocation and router configuration supported by Open Shortest Path First (OSPF) routing protocol. In addition it compares dual-stack to the tunneling mechanism of IPv6 transition using OPNET. The results have shown that IPv6 network produces a higher in throughput, response time and Ethernet delay, but little difference in packet dropped, additionally the result in TCP delay, Point to point utilization shows small values compared to dual-stack networks. The worst performance is noted when 6 to 4 tunneling is used, tunneling network produces a higher delay than other scenarios.

**Keywords:** IPv4, IPv6, IPv4 to IPv6 transition mechanism, OPNET, prototype simulation

## INTRODUCTION

IPv6 is developed by the Internet Engineering Task Force (IETF) as the next-generation network layer protocol, overcoming the nagging problems in IPv4. IPv6 works more effective, secure, scalable and routable than IPv4 (Deering and Hinden, 1998). The primary reason for a new version of the Internet Standard protocol was going to improve the address space. IPv6 was designed with a 128-bit address structure, enough to label every molecule on the surface of the earth with a unique address. Unlike IPv4, IPsec support has become a requirement in the IPv6 header. Payload identification for QoS handling by routers is currently maintaining the Flow Label field in the IPv6 packet header. Fragmentation support has recently been moved from routers to the sending hosts. The IPv6 header is not packed with a checksum and does not have any options included in the header, but instead introduces expansion headers. IPv6 requires no manual configuration or DHCP (Dynamic Host Configuration Protocol) that becomes important as the number of nodes increases (Saklani and Dimri, 2013). It has recently been widely believed that IPv6 is the most experienced and feasible solution for the next-generation Internet. To enable the transition between

IPv4 and IPv6, IETF proposed three transition mechanisms to be able to run both IPv4 and IPv6 at exactly the same time. These are:

**The Dual Stack Transition Mechanism (DSTM):** Is one of the very most forthright means by which IPv4 and IPv6 can talk to each other. DSTM allows a client in the IPv6 network to talk to an IPv4 host. As the name indicates, dual stacking involves the implementation of stacks in both IPv4 and IPv6 clients. This implies the host can decide when an interconnection should be produced using IPv4 or IPv6 (Bi *et al.*, 2007). Both hosts and routers must support dual stack and become configured in parallel. When IPv4 communicates with IPv4, DSTM uses the IPv4 network, so when IPv6 communicates with IPv6, it uses IPv6. The advantages of the dual stack are; low cost and already supported in all devices and modern OSs. Easy to implement alternatively, the disadvantages of the dual stack are; two routing tables, Additional memory space and CPU power and two firewall sets of policies (Mulchandani *et al.*, 2013).

**The tunneling mechanism:** Is an additional strategy that allows the transition of packages from IPv4 to IPv6. The concepts behind this tunneling are known as

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encapsulation and decapsulation. Encapsulation can be used when an IPv4 header transfers IPv6 packages from source to destination in an IPv4 network. On the other hand, de-capsulation maybe used when the IPv4/IPv6 router or host receives an IPv4 datagram that is addressed to one of its own IPv4 addresses or even to a multicast group address. Packets are confirmed by verifying their source and also destination addresses. There are different types of Tunneling Mechanisms: -6 to 4 Transition Mechanism, Static Tunneling, Teredo, (ISATAP) Intra-Site Automatic Tunnel Addressing Protocol (Mulchandani *et al.*, 2013). The advantage of tunneling is; configure tunnel endpoints only, no additional management and simple deployment. Alternatively, the disadvantages of Tunneling are; take additional time and CPU power, creation of the tunnel could be expensive, the breakdown of the tunnel will certainly fail the network (Tatipamula *et al.*, 2004).

**Translation mechanisms:** Translation mechanism refers the direct change of IP protocols; it always requires translators that could translate particular IPv4 address to particular IPv6 address. This makes a break in the end to end network as NAT. In this mechanism the router can be used as a translation communicator and also solve network interoperability problems. Over the other side, disadvantages of Translation are; limitations just like IPv4 NAT, slow to translate IP address and also harder to manage on a larger scale (Tatipamula *et al.*, 2004).

## LITERATURE REVIEW

In Tahir *et al.* (2006) reviewed the execution of DSTM over their IPv6 test-bed (6Net) in University Utara Malaysia (UUM). Additionally, explain our experience of configuring 6Net. 6Net is the initial IPv6 test-bed in UUM as well as has become a platform for an IPv6 research study in UUM. In Govil *et al.* (2008) examined imperatives, different techniques and standards require for abnormal state similarity smooth transition and interoperation amongst IPv4 and IPv6 by removing the imperatives. In Che and Lewis (2010) investigated the purposes behind the slow rate of progress and additionally the debate, argument encompassing the interest for IPv6 technology. The issues, identifying with IPv4-to-IPv6 relocation, tended to, from where individual arrangements proposed alongside basic leadership roles. This study does not focus on IPv6's contribution to wireless and mobile networks; attention is placed on its deployment in the Internet backbone and enterprise networks. In Sumara *et al.* (2014) provided the very important theoretical principles of IPv6 which solve the problem of IP addressing and also give attention to IPv6 address format, routing and three mechanisms of migration to IPv6 network: Dual Stack, Tunneling and translation using network simulator (called Packet tracer). Also, it

focused on network migration from IPv4 to IPv6 for seeable future trend. In Kalwar *et al.* (2015) introduced a survey with two fold. Firstly, to highlight the issues related to the move from IPv4 to IPv6. Also, to discover the move component that can be given flawlessly to end clients where they will have the capacity to utilize all the administrations of IPv4. Keeping in mind the end goal to accomplish the said destinations a reproduced test bed has been sent at Mehran University of Engineering and Technology (MUET), Jamshoro, Pakistan. The reason for existing is to handle the issues and difficulties that are prone to be confronted amid the move from IPv4 to IPv6. GNS3 and Wireshark are utilized for reproduction and DSTM has been picked as the move component for the proving ground. DSTM permit both conventions to run all the while and the outcomes demonstrate that it additionally gives consistent move from IPv4 to IPv6.

## MATERIALS AND METHODS

**In our prototype, the migration process to achieve through the following phases:**

**Planning for IPv6 deployment (roadmap):** This phase discusses how to create a migration process. However, each network has its own specifications; therefore a specific migration plan must be created for each case. In some cases, the plan seems similar to the one proposed here, but in other cases may be requires some modifications depending on the type of the network and its requirements. The following explains these steps:

**Survey of the prevailing network facilities (equipment):** How about the devices in the organization and which equipment has to be upgraded or changed. An intensive inventory of the network can be an essential initial step to any type of network implementation planning. The network inventory includes all aspects that IPv6 will address (Main *et al.*, 2015). Table 1 lists the affected components with a short description.

**Cost:** discusses and highlights the expense of migration from IPv4 to IPv6. Cost estimation of IPv6 transition can help IPv6 migration faster. The cost model may contain many components such as (Arifin *et al.*, 2006):

- Network Software, Network Hardware and operating system costs.
- Training costs and unpredictable (Unstable) costs.

**Security and knowledge plan:** Participant listed the data that must be provided to the technological team. The IT staff training consists of major topics like the organizational benefits associated with IPv6, its technical requirements, safety and security considerations over IPv4 to IPv6 transition mechanisms (Mudziwepasi and Scott, 2014), which can be:

Table 1: Affected components

Components	Description
Hardware	Every piece of equipment and software must support the new protocol. Many of the hardware pieces acquired over the years do not have IPv6 support, because when they were bought there was no knowledge about IPv6. So this equipment must be replaced without affecting the network's performance
IP Addressing	There must be an addressing plan for IPv6 just like in IPv4. However, the difference in the size of the addresses makes it unfeasible for some companies to create an addressing plan manually.
Routing protocols	All the major routing protocols have their version for IPv6 but with the changes made to the protocols, are the ones used still the best solutions
Security	Firewalls and Intrusion systems must support IPv6. The security of the network must be at least equal to the one for IPv4
Service and applications	All type of services and applications in the network must be upgraded or replaced if they do not have IPv6 support.

- Configuring (setting up) IPv6 addressing
- Enable IPv6 routing and also configuring IPv6 on the safety and security appliance.

**Methodology:** There are basically two ways to deploy IPv6 (Mudziwepasi and Scott, 2014):

**Core to Edge:** IPv6 is applied first in the routers forming the central (core) of the network. Usually uses dual stack interfaces and progressively expands towards the edge of the network. The dual stack methodology has the advantage of implementing first where it is easiest, as most core routers software either already supports IPv6 or can support it with a simple upgrade.

**Edge to core:** IPv6 is implemented first at the edge of the network and then expanded toward the central (core).

**Identify transition mechanism:** Because IPv6 and IPv4 address types are different (Yousafzai *et al.*, 2015), we should permit the two protocols to talk to each other using one of the IETF transition mechanisms described in below Section.

**Test-bed network and final implementation:** The IT department should create a platform to test a scenario as close to the real one as possible using network simulation or part of the real network. This step is essential because a migration plan is much more reliable if it is based on a carefully defined test-bed. The test-bed and the migration plan may be elaborated together, this way it is possible to realize almost immediately if the recommendations written are viable or should be replaced.

**Configurations and performance evaluation:** The configuration and performance evaluation of the prototype (IPv6 transition) passes through two phases; in phase I two experiments are applied (Dual stack, Native IPv6) using Packet Tracer for the prototype validation. Dual-stack (IPv6/IPv4) remains the accepted industry direction for the introduction of IPv6. Our proposed strategy for IPv6 deployment follows the dual-stack approach, allowing both IPv4 and IPv6 addresses to co-exist until the transition to native IPv6 can achieve complete. This approach makes sure that

the transition occurs with minimal impact on customers. The use of dual stack ensure our customers have the current functionality of IPv4 always available to them even while they start deploying IPv6 in their systems. The transition from IPv4 to IPv6 is a known issue which the industry will have to manage over the coming years. The transition takes time as it will require IPv6 support by an industry end-to-end ecosystem, including CPE, modems/home gateways, networks, systems (OSS/BSS, tools), content and applications. Figure 1 shows the Dual-stack supports both protocols in parallel within one network. While during Phase II two experiments are applied in OPNET to measure and compare the performance of IPv6, IPv4, dual-stack and 6 to 4 Tunneling networks, according to QoS parameters (point to point utilization, throughput, response time, packet dropped and delay).

**Experiment 1: (Dual-stack):** This experiment introduces a prototype configuration and implementation of Dual Stack transition mechanism using packet tracer (version 6.3). The used topology shown in Fig. 2. The network topology composes three routers 2811, eight generic switches and clients (six computers, three laptops and four servers) configured in the simulator.

**Dual stack IP address scheme:**

**Dual stack configuration:** For example, R1 router configured using an IP address scheme of Table 2 as follows:

```
R1 (config) # interface fastethernet 0/0
R1 (config-if) # IP address 192.168.2.1 255.255.255.0
R1 (config-if) # ipv6 address 2000:8::8/64
R1 (config-if) #no shutdown
R1 (config) # interface fastethernet0/1
R1 (config-if) # IP address 192.168.4.1 255.255.255.0
R1 (config-if) # ipv6 address 2000:9::9/64
R1 (config-if) #no shutdown
R1 (config) #interface serial 1/0
R1 (config-if) # IP address 192.168.1.2 255.255.255.0
R1 (config-if) #ipv6 address 2001::40/64
R1 (config-if) #no shutdown
Enable OSPF for IPv4 as follows:
R1(config)#router ospf process--id
R1(config-router)# network 192.168.2.1 area 0
```

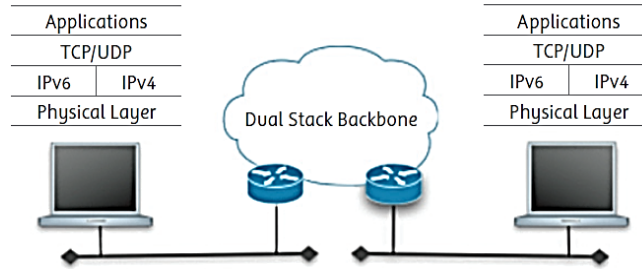


Fig. 1: Dual-stack supports both protocols in parallel

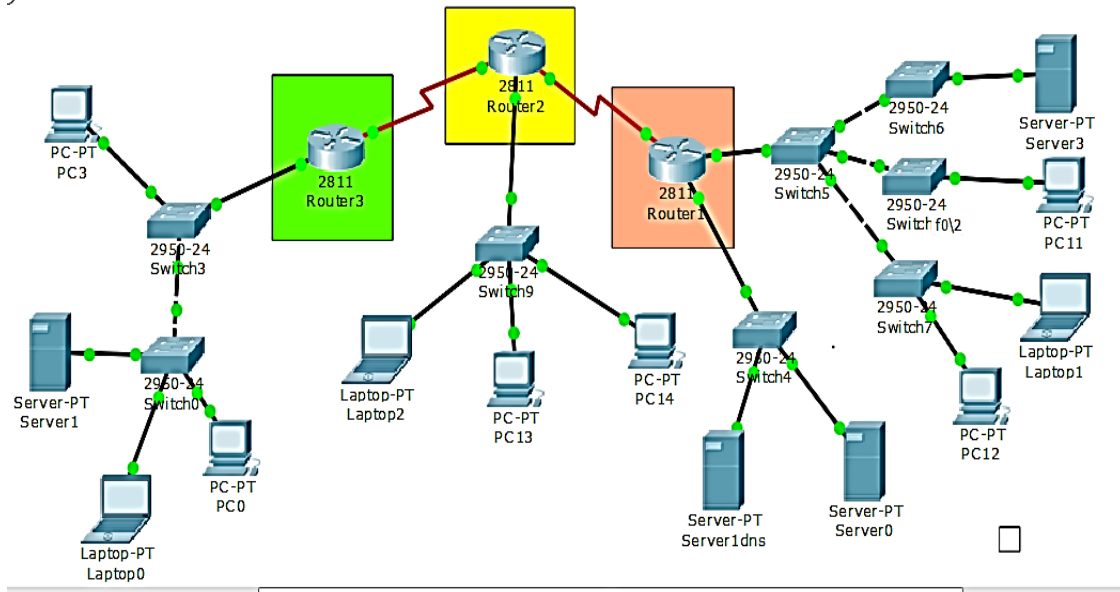


Fig. 2: The network topology

Table 2: Dual stack IP address

Router	Interface	IPv4Address	IPv6 Address
R1	F 0/0	192.168.2.1	2000:8::8/64
	F 0/1	192.168.4.1	2000:9::9/64
	S 1/0	192.168.1.2	2001::40/64
R2	F 0/0	192.168.10.1	2000:7::7/64
	S 1/0	192.168.1.1	2001::50/64
	S 1/1	192.168.6.1	2001:2::40/64
R3	F 0/0	192.168.12.1	2000:6::6/64
	S 1/0	192.168.6.2	2001:2::30

```

R1(config-router)# network 192.168.4.1 area 0
R1(config-router)# network 192.168.1.2 area 0
Enable OSPF for IPv6 as follows:
R1(config)# ipv6 unicast-routing
R1(config) # ipv6 router ospf
R1(config-rtr) # router-id 1.1.1.1
R1(config-rtr) # exit
R1(config)# interface fastethernet0/0
R1(config-router)#ipv6 address 2000:8::8/64
R1(config)# interface fastethernet0/1
R1(config-router)#ipv6 address 2000:9::9/64
R1(config)# interface serial 1/0
R1(config-router)#ipv6 address 2001::40/64
R1(config-router)#ipv6 ospf area 0
    
```

Similar to R1 configuration, suitable IPs and OSPF configured for R2 and R3.

Figure 3 and 4 shows the verification using “ping” command; in this validation of the link tests we didn’t get any destination unreachable echo request.

**Experiment 2: (Native IPv6):** In this experiment, the implementation of Native IPv6 network using Packet Tracer (version 16.3) is discussed. The topology used is shown in Fig. 2.

**Native IPv6 Address Scheme:**

**Configuration:** The IPv6 configuration steps for router R1 based on the IP address scheme (Table 3) looks like: For example, R1 router configured using IPv6 address scheme appears in Table 3 as follows:

```

R1(config)# interface fastethernet0/0
R1(config-if)# ipv6 address 2000:8::8/64
R1(config-if)#no shutdown
R1(config)# interface fastethernet0/1
R1(config-if)# ipv6 address 2000:9::9/64
R1(config-if)#no shutdown
R1(config)#interface serial 1/0
    
```

```

Router>
Router>en
Router#pi
Router#ping 2001::50

Type escape sequence to abort.
Sending 5, 100-byte ICMP Echos to 2001::50, timeout is 2 seconds:
!!!!
Success rate is 100 percent (5/5), round-trip min/avg/max = 1/4/16 ms

Router#ping 2000:8::8

Type escape sequence to abort.
Sending 5, 100-byte ICMP Echos to 2000:8::8, timeout is 2 seconds:
!!!!
Success rate is 100 percent (5/5), round-trip min/avg/max = 2/17/51 ms

Router#ping 192.168.1.1

Type escape sequence to abort.
Sending 5, 100-byte ICMP Echos to 192.168.1.1, timeout is 2 seconds:
!!!!
Success rate is 100 percent (5/5), round-trip min/avg/max = 1/5/11 ms

Router#ping 192.168.2.1

Type escape sequence to abort.
Sending 5, 100-byte ICMP Echos to 192.168.2.1, timeout is 2 seconds:
!!!!
Success rate is 100 percent (5/5), round-trip min/avg/max = 2/9/20 ms

Router#

```

Fig. 3: Router to router communication result

```

Command Prompt
Approximate round trip times in milli-seconds:
  Minimum = 1ms, Maximum = 22ms, Average = 9ms

PC>ping 192.168.12.3

Pinging 192.168.12.3 with 32 bytes of data:

Reply from 192.168.12.3: bytes=32 time=2ms TTL=126
Reply from 192.168.12.3: bytes=32 time=1ms TTL=126
Reply from 192.168.12.3: bytes=32 time=2ms TTL=126
Reply from 192.168.12.3: bytes=32 time=3ms TTL=126

Ping statistics for 192.168.12.3:
    Packets: Sent = 4, Received = 4, Lost = 0 (0% loss),
    Approximate round trip times in milli-seconds:
        Minimum = 1ms, Maximum = 3ms, Average = 2ms

PC>ping 2000:6::9

Pinging 2000:6::9 with 32 bytes of data:

Reply from 2000:6::9: bytes=32 time=2ms TTL=126
Reply from 2000:6::9: bytes=32 time=1ms TTL=126
Reply from 2000:6::9: bytes=32 time=12ms TTL=126
Reply from 2000:6::9: bytes=32 time=1ms TTL=126

Ping statistics for 2000:6::9:
    Packets: Sent = 4, Received = 4, Lost = 0 (0% loss),
    Approximate round trip times in milli-seconds:
        Minimum = 1ms, Maximum = 12ms, Average = 4ms

PC>

```

Fig. 4: Client communication result

R1(config-if)#ipv6 address 2001::40/64  
 R1(config-if)#no shutdown

**IP Routing (OSPF) Configuration:** OSPFv3 enabled in IPv6 network for router R1. The configuration steps are similar to the described steps of Experiment 1 (Dual-stack).

- Similar to R1 configuration, suitable IPs and OSPFv3 configured for R2 and R3.

**RESULTS AND VERIFICATION**

Figure 5 and 6 shows the verification using “ping” command, Pings is successful and connections are established. In this validation of the link tests we didn’t get any destination unreachable echo request.

**Experiment 3: Performance evaluation using OPNET:** The network topology configured using three

scenarios; IPv4, IPv6 and dual stack. Each of them modeled using OPNET. The total runtime for every scenario is 60 minutes. The used topology of the three scenarios is shown in Fig. 7. It composes eight work stations, two servers, two gateway routers, two switches, Ethernet 100-baseT and PPP\_DS3 communication links between routers established. Voice and Email are two modeled applications activated during each tested scenario. And further more enable IP Routing (OSPF) Configuration; OSPF enabled in IPv4 network, OSPFv3 enabled in IPv6 network and in dual-stack permit both of them. Individual simulation run employed for the sake of comparison and performance evaluation.

**The following QoS metrics used in our performance evaluation:**

**Throughput:** Is defined as the average data packet transferred through a network and is usually measured in bits per second (bits/sec) (Shah and Parvez, 2014).

Table 3: Native IPv6 address

Router	Interface	IPv6 Address
R1	F 0/0	2000:8::8/64
	F 0/1	2000:9::9/64
	S 1/0	2001::40/64
R2	F 0/0	2000:7::7/64
	S 1/0	2001::50/64
	S 1/1	2001:2::40/64
R3	F 0/0	2000:6::6/64
	S 1/0	2001:2::30

```

IOS Command Line Inte
!!!!
Success rate is 100 percent (5/5), round-trip min/avg/max = 1/3/11 ms

Router#ping 2001::40

Type escape sequence to abort.
Sending 5, 100-byte ICMP Echos to 2001::40, timeout is 2 seconds:
!!!!
Success rate is 100 percent (5/5), round-trip min/avg/max = 1/5/22 ms

Router#ping 2001:2::30

Type escape sequence to abort.
Sending 5, 100-byte ICMP Echos to 2001:2::30, timeout is 2 seconds:
!!!!
Success rate is 100 percent (5/5), round-trip min/avg/max = 1/3/13 ms

Router#ping 2000:6::6

Type escape sequence to abort.
Sending 5, 100-byte ICMP Echos to 2000:6::6, timeout is 2 seconds:
!!!!
Success rate is 100 percent (5/5), round-trip min/avg/max = 1/8/16 ms

Router#ping 2000:8::8

Type escape sequence to abort.
Sending 5, 100-byte ICMP Echos to 2000:8::8, timeout is 2 seconds:
!!!!
Success rate is 100 percent (5/5), round-trip min/avg/max = 1/5/22 ms
    
```

Fig. 5: Router to router result (IPv6)

```
Command Prompt
Packet Tracer PC Command Line 1.0
PC>ping 2000:8::9

Pinging 2000:8::9 with 32 bytes of data:

Reply from 2000:8::9: bytes=32 time=12ms TTL=125
Reply from 2000:8::9: bytes=32 time=30ms TTL=125
Reply from 2000:8::9: bytes=32 time=12ms TTL=125
Reply from 2000:8::9: bytes=32 time=13ms TTL=125

Ping statistics for 2000:8::9:
    Packets: Sent = 4, Received = 4, Lost = 0 (0% loss),
    Approximate round trip times in milli-seconds:
        Minimum = 12ms, Maximum = 30ms, Average = 16ms

PC>ping 2000:7::8

Pinging 2000:7::8 with 32 bytes of data:

Reply from 2000:7::8: bytes=32 time=2ms TTL=126
Reply from 2000:7::8: bytes=32 time=12ms TTL=126
Reply from 2000:7::8: bytes=32 time=11ms TTL=126
Reply from 2000:7::8: bytes=32 time=16ms TTL=126

Ping statistics for 2000:7::8:
    Packets: Sent = 4, Received = 4, Lost = 0 (0% loss),
    Approximate round trip times in milli-seconds:
        Minimum = 2ms, Maximum = 16ms, Average = 10ms

PC>
```

Fig. 6: Client communication result (IPv6)

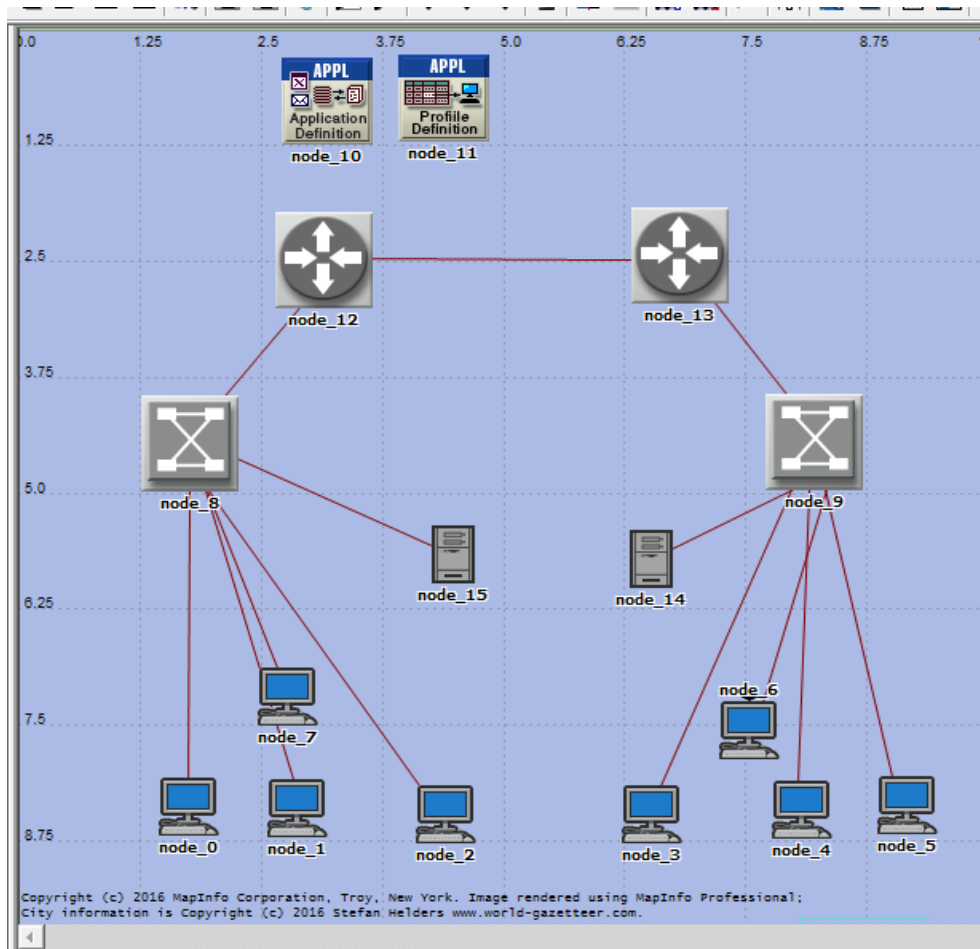


Fig. 7: Network topology using OPNET

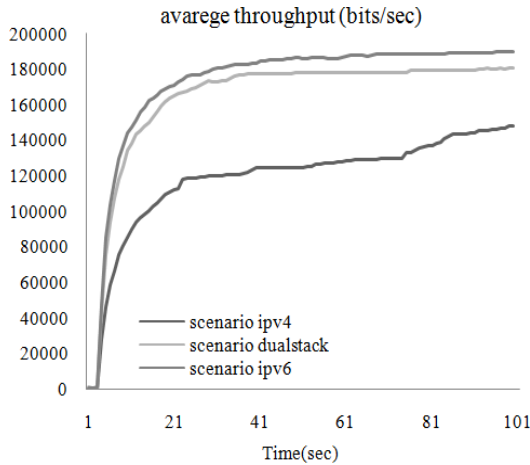


Fig. 8: Traffic throughput (IPv4, dual stack, IPv6)

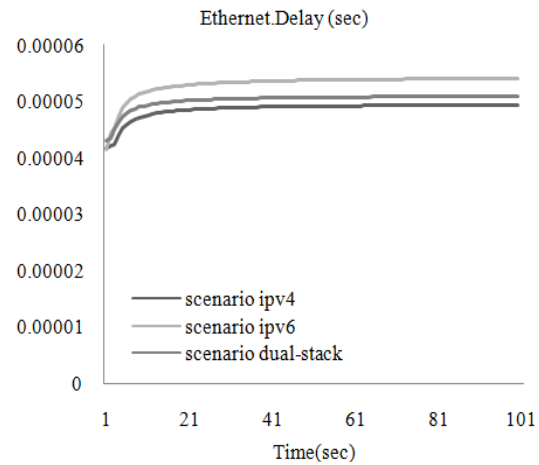


Fig. 10: Traffic Ethernet delay (IPv4, dual stack and IPv6)

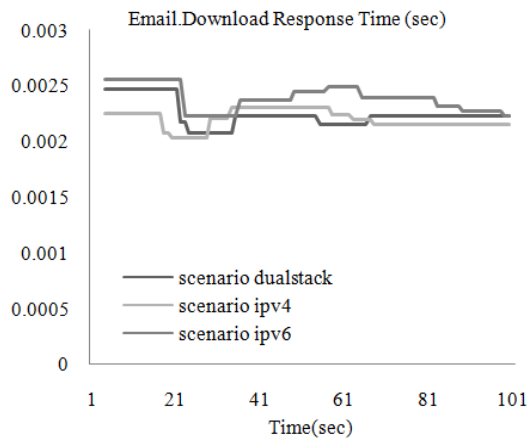


Fig. 9: Response time (IPv4, dual stack, IPv6)

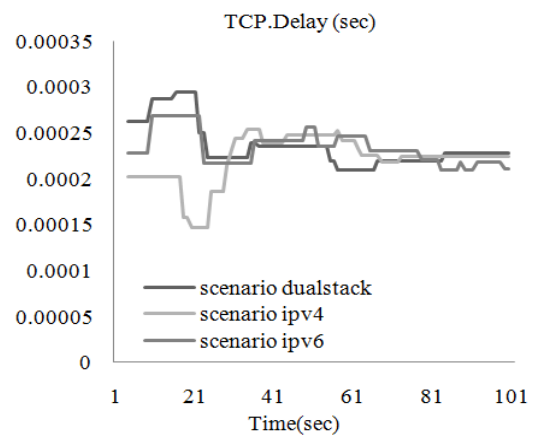


Fig. 11: TCP delay (IPv4, dual stack and IPv6)

Figure 8 shows Throughput evaluation among IPv6, IPv4 and dual-stack. IPv6 has high throughput compared to other two cases.

**The application Response time:** Represent elapsed time between sending a request and receiving the response packet for the application. Figure 9 shows the Email download response time. The IPv6 has higher response time than dual stack and IPv4 scenarios.

**Ethernet delay:** Represents an end to end delay of all data packets received by all the stations. Figure 10 shows a comparison of average Ethernet delay. The notice is that IPv4 has a greater delay than both dual stack and IPv6. On the routing level, IPv6 always add the time to transfer the extra 128-160 bits to each hop in the network compared to IPv4.

**TCP delay (in seconds):** Suffered by the TCP layers represents the delay of data packets in the complete network and measured from the time the source TCP layer sends an application data packet to the time that's received by the TCP layer at the destination node (Shah

and Parvez, 2014). Figure 11 represents a plot of TCP delay against time for the dual-stack, IPv6 and IPv4. In the tested WAN network, TCP delay suffered by IPv4 was quite low as compared with dual stack and IPv6 network.

**Point to point utilization:** represents the percentage of a link's bandwidth that is being consumed by network traffic. Figure 12 shows the evaluation of utilization.

**Packet drop or loss:** Takes place when one or more packets traveling on a network fail to reach the destination due to overwhelming and cannot allow extra packets at that time. Due to packet drop, the destination has to inform the sender to re-send the dropped packet and this adds to the traffic and may cause network congestion. Figure 13 shows a comparison among IPv4, dual stack and IPv6 network in terms of average packet dropped. They are competitive as behavior.

Table 4 summarizes the average value per Scenario based on throughput, Ethernet delay and TCP delay, Point to point utilization, Response time and Packet dropped. The results have shown that IPv6 network



Table 4: Average values of simulation

Scenarios materials	IPv4	Dual stack	IPv6
Throughput (bits/sec)	149081	165535	168409
Ethernet delay (ms)	0.0482	0.0512	0.0520
TCP delay(ms)	0.2202	0.2362	0.2337
Point to point utilization	0.1468	0.1674	0.1671
Response time	0.002200	0.002243	0.002389
Packet drop	0.2343	0.23822	0.23823

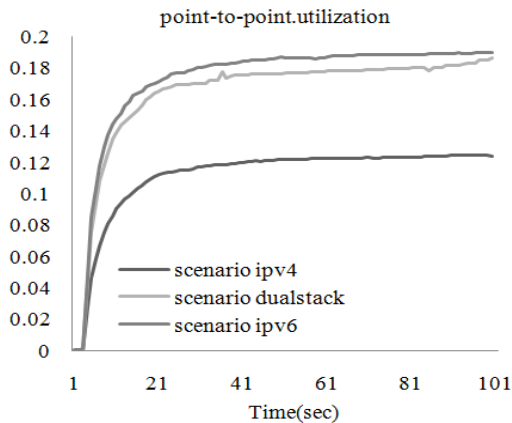


Fig. 12: Point to point utilization (IPv4, dual stack, IPv6)

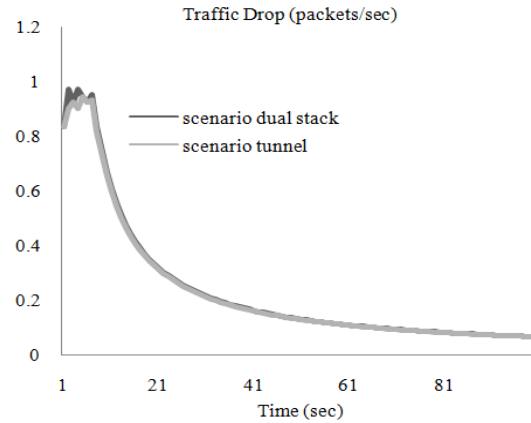


Fig. 14: Traffic drop (6 to 4 tunneling, dual stack)

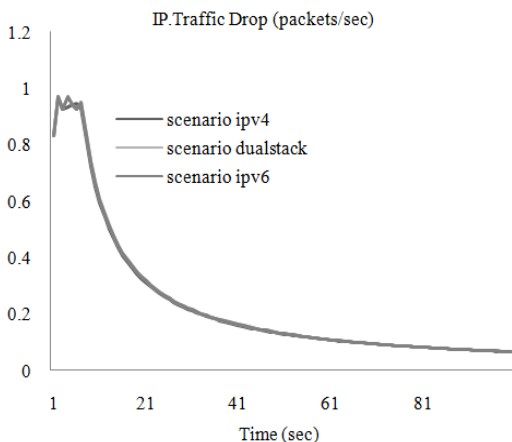


Fig. 13: Packet dropped (IPv4, dual stack, IPv6)

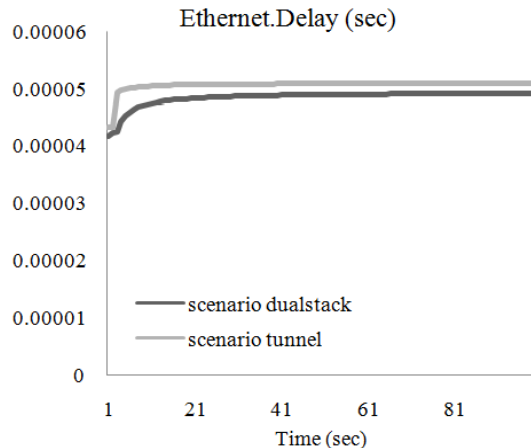


Fig. 15: Ethernet delay (6 to 4 tunneling, dual stack)

produces a higher in throughput, response time and Ethernet delay, but little difference in packet dropped, additionally the result in TCP delay, Point to point utilization shows small values compared to dual-stack networks due to the some reasons such as IPv6 have been designed for faster packet processing and larger packet size. This enables it to transfer more data beside better forwarding capability than IPv6 transitioning networks. It affects the throughput positively. Packet fragmentation process performed in IPv6 by the host only makes its performance better. The large IPv6 header size (40 bytes for IPv6 vs. 20 bytes for IPv4) contributes in packets delay difference. Hence, the implementation of IPv6 introduces concerns which are related to expanded packet headers.

**Experiment 4:** It compares and evaluates the network topology (Fig. 7) using dual stack and 6 to 4 tunnel based on QoS parameters such as traffic drop, Ethernet delay, response time and throughput using Email and voice. Figure 14 to 17 depict the comparison results.

The average of each calculated value is shown in Table 5 for simplification. Analyzing Table 5, notice that 6 to 4 Tunneling yields lower throughput and less packet drop, but higher delay than the dual stack. This is obvious due to presence of two protocols in the dual stack and encapsulation/decapsulation delays when tunneling is used.

### CONCLUSION

Current paper focused on transition to IPv6 mechanisms. Dual Stack is the easiest and most suitable

Table 5: Average values of simulation in Exp4

Scenario materials	6 to 4 tunneling	Dual stack
Packet dropped	0.23304	0.23822
Ethernet delay	0.0566	0.0512
Response time	0.002276	0.002243
Throughput	127168	165535

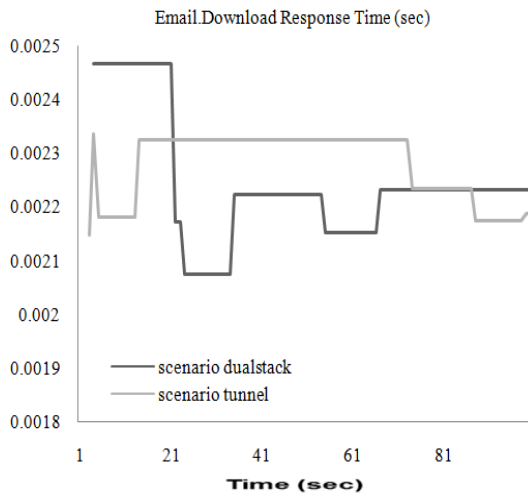


Fig. 16: Response time (6 to 4 tunneling, dual stack)

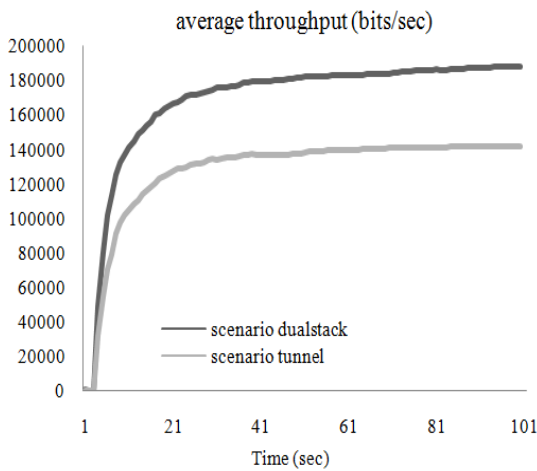


Fig. 17: Traffic throughput (6 to 4 tunneling, dual stack)

method for IPv4 and IPv6 to coexist and most probably to be the next phase in a network's evolution. It introduced a prototype, configuration and implementation of dual stack and native IPv6 network using Packet Tracer. The paper also demonstrated three scenarios implemented, tested and evaluated according to QoS metrics (IPv4, dual-stack and native IPv6 using OPNET). The statistics obtained from simulation shows that the performance of native IPv6 (utilization) is much better than other scenarios. Furthermore IPv6 has faster packet processing and forwarding capability than transitioning networks. Using TCP, the dual stack delay appears more than TCP delay using native IPv6 due to the presence of two protocols. The worst performance is noted when 6 to 4 tunneling is used, tunneling

network produces a higher delay than other scenarios due to increased processing time and tunneling overhead. This study also introduced roadmap guidelines for IPv6 transition.

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